

## G540 GIPO PINOUT

- 1 - Input 1 (Pin 10)
- 2 - Input 2 (Pin 11)
- 3 - Input 3 (Pin 12)
- 4 - Input 4 (Pin 13)
- 5 - Output 1 (Pin 17)
- 6 - Output 2 (Pin 1)
- 7 - VFD Ground (input)
- 8 - VFD Output (Pin 15 PWM 50Hz)
- 9 - VFD 10V (input)
- 10 - Disabled Input (E-Stop NC)
- 11 - Supply (18 - 50V)
- 12 - Ground

